



## Industrial Air Circulator Instructions

For All Direct Drive Floor Stand Blowers

READ AND SAVE THESE IMPORTANT INSTRUCTIONS

It is important that the following safety precautions be followed when using this product:

- ALWAYS unplug unit for cleaning or maintenance.
- ALWAYS unplug unit when not in use.
- ALWAYS unplug unit when moving unit from one location to the next.
- DO NOT use an extension cord. Plug fan into a properly rated electrical outlet. ASSEMBLY LIST FOR SWIVEL DIRECT DRIVE BLOWERS ASSEMBLY LIST FOR SWIVEL DIRECT DRIVE BLOWERS ASSEMBLY LIST FOR SWIVEL DIRECT DRIVE BLOWERS
- DO NOT place foreign objects through guards into blades.
- DO NOT allow the unit to become wet or damp.

**WARNING:** To avoid risk of fire or electrical shock, DO NOT use this fan with any solid state speed control.

“NOT SUITABLE FOR USE WITH SOLID-STATE SPEED CONTROLS”

“AVERTISSEMENT; NE CONVIENT PAS A DES REGULATEURS DE VITESSE A SEMI-CONDUCTEURS”

### OPERATING INSTRUCTIONS

This unit is equipped with a (3) speed selector switch, which allows you to select a desired amount of air delivery. TPI Air Circulators can be used alone or in conjunction with an air conditioner to circulate and force cooled air into other areas. During normal operation it is not uncommon for the motor to be warm to the touch. The motor equipped with a thermo-protector and will automatically d-energize the fan if it were to over heat for any reason. If this should happen immediately disconnect unit from the power outlet.

### CLEANING / MAINTENANCE INSTRUCTIONS

All maintenance should be done by either TPI Corporation or a qualified electrician. The motor bearings are lubricated at the factory and should not require any additional lubrication. However, if bearing lubrication is required, apply a small amount of a synthetic oil to the motor bearing.

Use a 5/16” nut driver to loosen screws for removing front and rear fan guards. Use an air hose or vacuum to remove any air born contaminates which may have settled on motor or bearings. Use mild detergent to clean blade and guards. Avoid allowing the cleanser to come in contact with the motor bearings or windings. Replace guards using 5/16” nut driver. Allow fan to completely dry before next use.

Reference parts list on reverse side of this instruction sheet. Save these important instructions. Your TPI Air Circulator carries a one year warranty.

For additional information on TPI Products or replacement parts, call TPI Customer Service Department at 1-800-251-0382 or write to the address below.

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